



Product
Bulletin

SM415

Pourable Sealer - Black

GENERAL DESCRIPTION

SM415 is a two component pourable sealer that sets to a tough and flexible waterproof seal.

ADVANTAGES

- Fast curing
- Excellent U.V. resistance
- Hydrolytically stable
- One hour set time
- Non-cracking
- No VOC's

APPLICATION

1. Pre-measured mix ratio is pint can into gallon container.
2. Mix thoroughly with an electric drill and mixing blade for one minute.
3. Once mixed, pour immediately into the area to be filled.
4. Area to be filled should be dry to prevent foaming.
5. On hot days, pot life may be shortened considerably.

TYPICAL PROPERTIES

<u>Flammability</u>	<u>Non-Flammable</u>
<u>Color</u>	<u>Black</u>
<u>Solids</u>	<u>100%</u>
<u>Viscosity</u>	<u>20000 cps</u>
<u>Weight per Gallon</u>	<u>12.4 lbs.</u>
<u>VOC</u>	<u>0 g/L</u>
<u>Application</u>	<u>Pourable</u>
<u>Shelf Life</u>	<u>6 months, closed container, unopened</u>
<u>Set Time</u>	<u>30-45 Minutes</u>
<u>Cure Time</u>	<u>24 hr.</u>

SUGGESTED USES

Pitch pocket filling and sealing.