HOW TO PREPARE SURFACES FOR ADHESIVE BONDING

MATERIAL	TREATMENT	MATERIAL	TREATMENT
Aluminum & its Alloys (for critical joints & Military Applications)		**Rubber-Natural**	
Aluminum & its Alloys (alternate commercial treatment)		**Rubber-Synthetic**	
Copper, Brass, & Copper Alloys		**Steels**	
Magnesium & its Alloys		**Steels-Stainless**	
Polyester-Cured		**Titanium & its Alloys**	
Polyethylene-Linear		**Vinyl- Rigid or Flexible**	
Polyethylene-Medium Density		**Zinc & Fresh Galvanized Metal**	